



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2512
Job Sheet 187309



Part No: D2512

Job Qty: 1 ea

Part Name: Basket Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 1/11/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21 EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified by:EC IPP Rev:R 10.06.29 added pressure wash DD ver:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Large Fab-2		
100	Large Fab	1 pcs	1/11/19	1/11/19	0.00	15.13	Large Fab 1		
110	QC	1 pcs	1/11/19	1/11/19	0.00	0.00	QC9		
120	QC	1 pcs	1/11/19	1/11/19	0.00	0.00	QC5		
125	HandFinish	1 pcs	1/11/19	1/11/19	0.00	1.35	HandFinish2		
130	Powdercoat	1 pcs	1/11/19	1/11/19	0.00	0.77	Powdercoat1		
140	HandFinish	1 pcs	1/11/19	1/11/19	0.00	1.35	HandFinish3		
150	QC	1 pcs	1/11/19	1/11/19	0.00	0.00	QC3		
160	Packaging	1 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3		
170	QC21-SA	1 Ea	1/11/19	1/11/19	0.00	0.00	QC21		

Part Op 100 - 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD MESH AND REMOVE SECTIONS OF MESH
Descriptions: WHERE INDICATED AS PER DWG

130 - 1- Plug all holes prior to Powdercoat START TIME: 12:00 FINISH TIME: 3:50 START TIME: 12:15

140 - Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2232-1 ✓	Basket Hinge	2 Ea (2 ea)	90-Start up Operation	5065348
D2236 ✓	Lid Rib	4 Ea (4 ea) ✓	90-Start up Operation	5099027
D2506 ✓	Label Plate	1 Ea (1 ea) ✓	90-Start up Operation	5072537
D2512-3 ✓	Rib	2 Ea (2 ea) ✓	90-Start up Operation	5090694
D2512-5 ✓	Rib	6 Ea (6 ea) ✓	90-Start up Operation	5133874
D2512-7 ✓	Rib	3 Ea (3 ea) ✓	90-Start up Operation	5133860
D2581 ✓	Mounting Bracket	2 Ea (2 ea) ✓	90-Start up Operation	5125289
D3825-043 ✓	Rib Assembly (Basket End, Lid)	2 Ea (2 ea) ✓	90-Start up Operation	5134160
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	90-Start up Operation	5109214

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2232-1	2	19	0
	D2236	4	8	0
	D2506	1	21	0
	D2512-3	2	4	0
	D2512-5	6	6	0
	D2512-7	3	7	0
	D2581	2	52	0
	D3825-043	2	2	0
	M304EX0.75-16F	32	2,188	0
Part Specifications				
Specifications could not be found.				

Plex 11/30/18 9:10 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
DART AEROSPACE Container No: S138686 Part: D2512 Job No: 187309 Serial No/Batch: S138686 Revision: Inspector: Exp Date: Instructions: Various STC's			LT CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		